

### PRODUCT DESCRIPTION

Stonclad Xpress SL is a four-component, free-flowing, methylmethacrylate slurry system. The system consists of a resin, catalyst, silica aggregate and pigment. Stonclad Xpress SL can be applied at thickness ranging from 3 mm to 6 mm depending on the application requirements. Stonclad Xpress SL cures to an extremely hard, impact-resistant layer which exhibits excellent abrasion, wear and chemical resistance.

### SYSTEM OPTIONS

#### Waterproofing

Where the total system must be waterproof, the use of Stonhard's Stonproof ME7 membrane system with Texture #3 broadcast to refusal is required with a strict adherence to application instructions.

### CRACK TREATMENT

When crack treatment is needed due to cracks in the substrate, the use of Stonhard's Stonproof CT5 or RH7 with Texture #3 broadcast to refusal is required with strict adherence to application instructions.

### COVE BASE

To provide for an integral seal at the joint between the floor and the wall, cove bases in heights from 5 to 15 cm may be specified.

### SYSTEM OPTIONS

#### Texture

To meet the demands of various applications, different grades of texture can be broadcast into Stonclad Xpress SL. Texture is not currently included in the system. Please contact Technical Services for specific requirements regarding texture for this system.

#### Coatings

To improve cleanability and increase the resistance to damage from abrasion and chemical spillages, Stonkote Xpress is the recommended coating for this system. Stonkote Xpress is not currently included in the Stonclad Xpress SL system. Please contact Technical Services for details.

### PACKAGING

Stonclad Xpress SL is packaged in units for easy handling. Each unit consists of:

#### Xpress Primer

(0.5) c.a. 20 liter pail of Xpress Primer

#### Xpress Undercoat

(1.425) c.a. 20 liter pails of Xpress Undercoat

#### Xpress SL Part C

12 bags of Silica Aggregate

#### Xpress Pigment

1.5 cartons

#### Xpress Solvent

(0.01) c.a. 20 liter pail of Xpress Solvent

#### Texture 3 Aggregate

1,5 bag of Texture 3 Aggregate

#### Xpress Catalyst

(0.3) c.a. 8 liter pail of Xpress Catalyst

**Note:** For applications below 0°C, additional catalyst must be ordered. Contact Stonhard Technical Service for recommendations.

### COVERAGE

Each unit of Stonclad Xpress SL will cover approximately 23.2 m<sup>2</sup> of surface at a nominal 4.5 mm thickness.

### STORAGE CONDITIONS

Store all components of Stonclad Xpress SL between 16°C and 25°C in a dry area. Avoid excessive heat, sunlight and do not freeze. Shelf life is one year in the original unopened container, stored at 25°C.

### COLOR

Stonclad Xpress SL is available in a variety of standard colors. Contact Stonhard's Technical Service Department for more information.

### SUBSTRATE

Stonclad Xpress SL, with the appropriate primer, is suitable for application over properly prepared concrete, wood, brick, quarry tile, metal or Stonset grouts. For questions regarding other possible substrates or an appropriate primer, contact your local Stonhard representative or Technical Service.

### PHYSICAL CHARACTERISTICS

Compressive Strength .....	53,7 N/mm <sup>2</sup> (ASTM C-579)
Tensile Strength .....	15,8 N/mm <sup>2</sup> (ASTM C-307)
Tensile Modulus .....	8,96 x 10 <sup>3</sup> N/mm <sup>2</sup> (ASTM C-307)
Hardness .....	85-90 (ASTM D-2240, Shore D)
Abrasion Resistance .....	19 mg (ASTM D-4060, CS-17)
VOC Content .....	Xpress Primer - 42 g/l (ASTM D-2369, Method E) .....Stonclad Xpress SL - 37 g/l
Cure Rate .....	1 hour for normal operations
Installation Temperature Range .....	-17°C to 26°C

**Note:** The above physical properties were measured in accordance with the referenced standards. Samples of the actual floor system, including binder and filler, were used as test specimens. All sample preparation and testing is conducted in a laboratory environment, values obtained on field applied materials may vary and certain test methods can only be conducted on lab-made test coupons.

## SUBSTRATE PREPARATION

Proper preparation is critical to ensure an adequate bond and system performance. The substrate must be dry and properly prepared utilizing mechanical methods. Questions regarding substrate preparation should be directed to your local Stonhard representative or Technical Service.

**Note:** For applying over an existing MMA floor, the surface must be sanded and Xpress Solvent wiped.

## PRIMING

The use of Xpress Primer is necessary for all applications of Stonclad Xpress SL over all substrates other than existing MMA. Aggregate must be seeded into the wet primer to provide traction for following steps. The Xpress Primer must be fully cured and concrete must be completely sealed off prior to the application of the Stonclad Xpress SL.

## MIXING

- Proper mixing is critical for the products to exhibit the proper application properties, cure properties and ultimate physical properties.
- Mechanical mixing is required for all components.
- Refer to the Stonclad Xpress SL Directions for further detail.

## APPLYING

- Do not attempt to install material if the temperature of the Stonclad Xpress SL components are not within 16°C and 25°C.
- Xpress primer is mixed, applied to the floor and sparsely broadcasted with Texture 3 Aggregate. The primer is allowed to cure.
- Stonclad Xpress SL is mixed, screeded on the floor and rolled. Aggregate may be broadcast at this time if needed. The Stonclad Xpress SL is allowed to cure.
- Xpress Sealer is mixed, applied to the floor and allowed to cure.
- Refer to the Stonclad Xpress SL Directions for further detail.

## CLEANING UP

Xpress Solvent is recommended for clean up of the unreacted Xpress material. The reacted material will require mechanical means of removal. Use these materials only in strict accordance with the manufacturer's recommended safety procedures. Dispose of waste materials in accordance with government regulations.

## PRECAUTIONS

- Use these materials only in strict accordance with the manufacturer's recommended safety procedures. Dispose of waste materials in accordance with government regulations.
- The use of NIOSH approved respirators using an organic vapor/acid gas cartridge is mandatory.
- The selection of proper protective clothing and equipment will significantly reduce the risk of injury. Body covering apparel, safety goggles or safety glasses and impermeable gloves are required.
- In case of contact, flush area with water for 15 minutes and seek medical attention. Wash skin with soap and water.
- If material is ingested, immediately contact a physician. **DO NOT INDUCE VOMITING.**
- Use only with adequate ventilation. Inhalation of vapors may cause severe headaches, nausea and possibly unconsciousness.
- During prep-work of floor substrate or mixing of Stonhard product while adding aggregate, dust masks must be worn

## NOTES

- Procedures for maintenance of the flooring system during operations are described in the Stonkleen Floor Cleaning Procedures Brochure.
- Safety Data Sheets for Stonclad Xpress SL are available online at [www.stonhard.com](http://www.stonhard.com) under Products or upon request.
- A staff of technical service engineers is available to assist with installation or to answer questions related to Stonhard flooring products.
- Requests for technical service or literature can be made through local sales representatives and offices or corporate offices located worldwide.
- The appearance of all floor, wall and lining systems will change over time due to normal wear, abrasion, traffic and cleaning. Generally, high gloss coatings are subject to a reduction in gloss, while matte finish coatings can increase in gloss level under normal operating conditions.
- Surface texture of resinous flooring surfaces can change over time as a result of wear and surface contaminants. Surfaces should be cleaned regularly and deep-cleaned periodically to ensure no contaminant buildup occurs. Surfaces should be periodically inspected to ensure they are performing as expected and may require traction-enhancing maintenance to ensure they continue to meet expectations for the particular area and conditions of use.

### IMPORTANT:

Stonhard believes the information contained here to be true and accurate as of the date of publication. Stonhard makes no warranty, expressed or implied, based on this literature and assumes no responsibility for consequential or incidental damages in the use of the systems described, including any warranty of merchantability or fitness. Information contained here is for evaluation only. We further reserve the right to modify and change products or literature at any time and without prior notice.

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### European Offices:

Belgium	+32 674 93 710	Spain	+34 933 623 785	Germany	+49 240 541 740
France	+33 160 064 419	Portugal	+351 227 535 642	The Netherlands	+31 165 585 200
Poland	+48 422 112 768	United Kindom	+44 1925 649458	Italy	+39 022 53 751
		East Europe	+48 422 112 768		